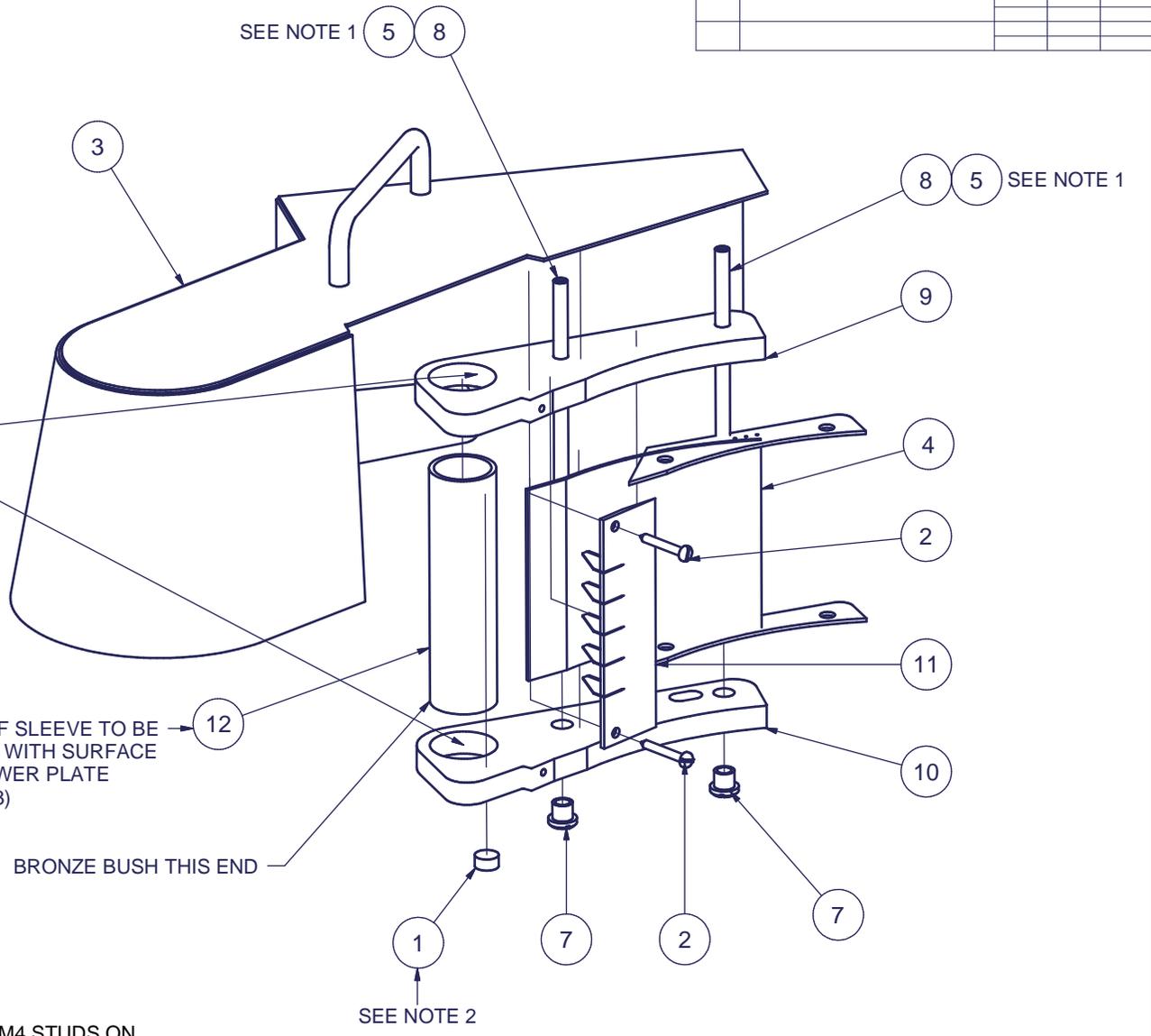
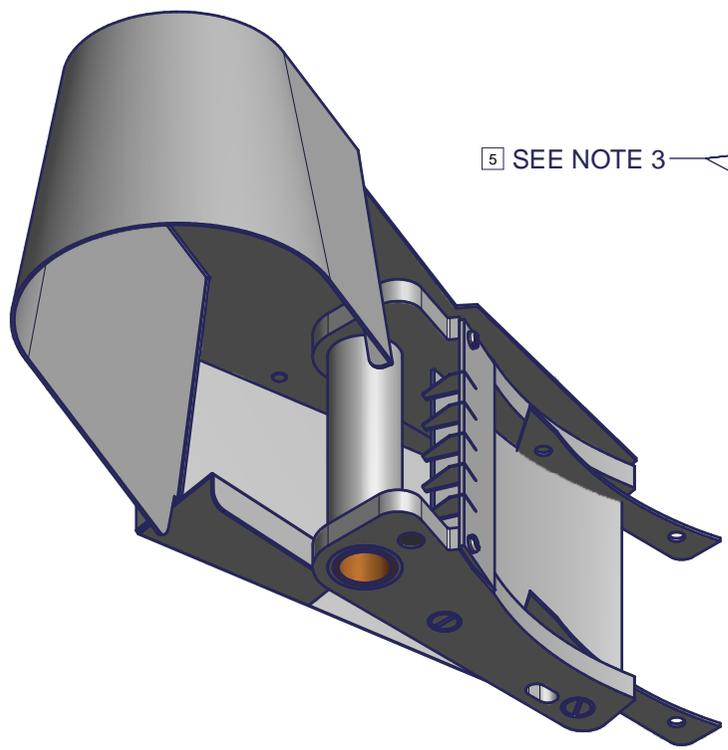


DRAWING NUMBER S61/114		THIRD ANGLE PROJECTION		REMOVE ALL BURRS AND SHARP EDGES		ISS.		DESCRIPTION		DRAWN		CHK'D		APPRO	
						4		REDRAWN ECN 7507		RH		RH		CJ	
						5		ECN 8050		JPJ		AJB		SJJ	
										13/07/2010		15/07/2010		15/07/2010	
										17/09/2014		26/09/2014		26/09/2014	

PARTS LIST			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	A31/005	1	MAGNET 10 X 5L
2	D22/060	2	NO 6 X 1IN SELF TAPPING SCREW
3	E61/032	1	KNIFE BLOCK CARRIER
4	E61/038	1	14MM RUN IN BLOCK ASSY
5	K09/029	A/R	LOCTITE 270 STUDLOCK
6	K09/104	1	CYANOACRYLATE ADHESIVE
7	L61/007	2	SLOTTED FIXING NUTS
8	L61/016	2	CLAMPING STUD
9	M61/001 M1	1	UPPER PLATE MACHINED
10	M61/002 M1	1	LOWER PLATE MACHINED
11	S61/129	1	14MM KNIFE PACK
12	S61/180	1	KNIFE BLOCK SLEEVE-PC2-CSC1



NOTES:

1. APPLY A DROP OF LOCTITE 270 (ITEM 5) TO M4 STUDS ON CARRIER (ITEM 3) TO SECURE CLAMPING STUDS (ITEM 8)
2. PRESS MAGNET (ITEM 1) INTO LOCATING HOLE IN LOWER PLATE MOULDING (ITEM 10)
3. APPLY K09/104 (ITEM 6) TO UPPER (ITEM 9) AND LOWER PLATE (ITEM 10) [5]

APPROVED	CJ
	15/07/2010
CHECKED	RH
	15/07/2010
DRAWN	RH
	13/07/2010

TOLERANCES UNLESS OTHERWISE STATED DECIMALS ± 0.25 ANGLES ± 0°30'	TITLE	 Imperial Machine Company Ltd	THE INFORMATION CONTAINED HEREIN MUST NOT BE COPIED NOR DISCLOSED IN WHOLE OR PART TO ANY THIRD PARTY WITHOUT THE WRITTEN PERMISSION OF IMC.
	MATERIAL		
DIMENSIONS IN mm	FINISH	DRAWING NUMBER	SHEET
SCALE 0.5	CLEAN	S61/114	1 OF 1 A3